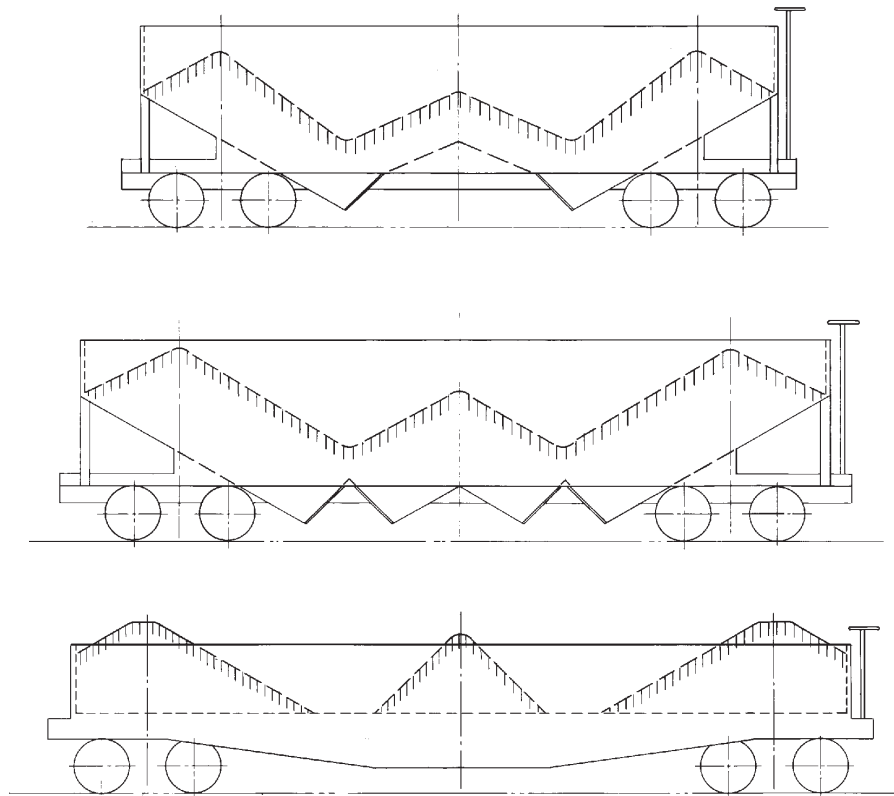


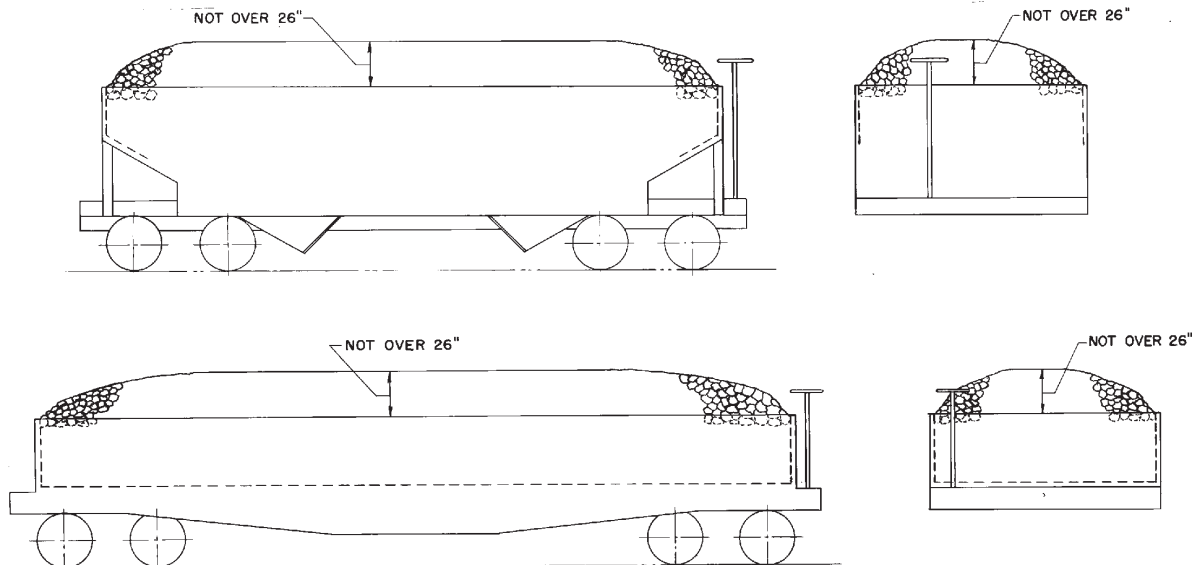
AAR Open Top Loading Rules Manual

Fig. 88 (Rev. 06/13)
(New 02/60)

IRON ORE, LIMESTONE, COAL, COKE, BULK MINERALS, AND SIMILAR MATERIAL—HOPPER AND GONDOLAS



MANNER OF LOADING COAL AND COKE—HOPPER AND GONDOLA CARS.
(Drawing Redrawn 9-1977)



Notes and Additional Requirements:

1. Load weight must be evenly distributed end to end and side to side.
2. For very dense products like iron ore, the preponderance of load must be concentrated over the trucks, with the remainder distributed between as shown in drawings.
3. Product weighing more than 175 lb/ft³ loaded in cross hoppers must have the hopper doors secured in accordance with Fig. 89 of this section.

Reference the General Rules in Section No. 1 of the *Open Top Loading Rules Manual* for additional details.